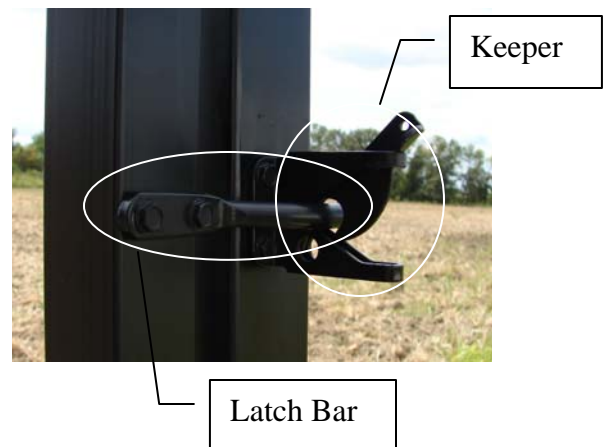




# GILPIN INC

## Steel Gate Installation Instructions

1. Install Posts
2. Hinge Installation
  - a. Determine the swing of your gate. The hinges should be mounted on the inside of the swing.
  - b. The top and bottom hinges should be approximately 3 inches from the top and bottom of the Gate Frame. The remaining hinges should be spaced evenly between top and bottom hinges.
  - c. Mount hinges to the gate, using included self-drilling screws, with the barrel of the hinge exposed. This will permit the gate full swing.
  - d. Be sure hinges are installed in line with the gate frame.
  - e. Once all hinges are mounted on the gate, attach the gate to the gate post. Using the included self-drilling screws, attach the top and bottom hinge first. Secure the remaining hinges.
3. Latch Installation
  - a. Install the latch keeper to the gate post opposite the hinges. Use the included self-drilling screws. This should be centered on the post, about five or six inches from the top. Be sure latch is in proper position when installing.
  - b. Use the included self-drilling screws to attach the latch bar to the frame of the gate. Use the installed latch keeper to determine the positioning of the latch bar.



Your gate is now installed. The gravity latch should secure the latch post when closed. A lock may be placed on the latch to prevent unwanted opening. Please order a self-closing spring if you wish the gate to spring closed.